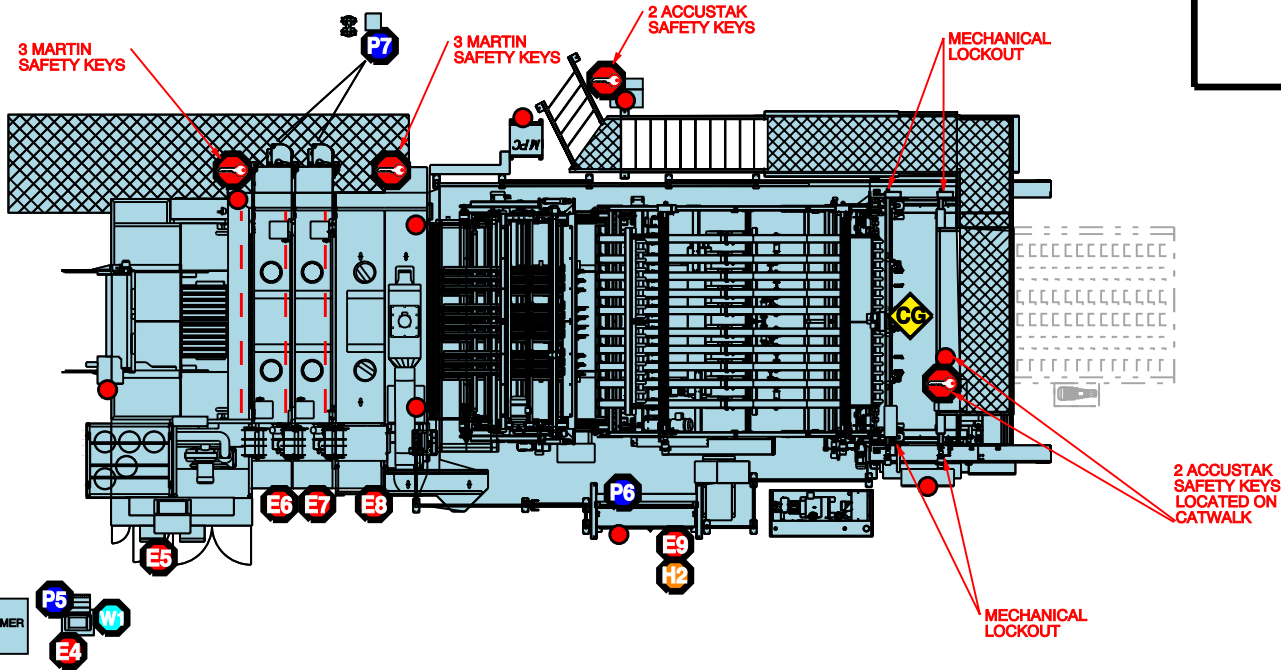
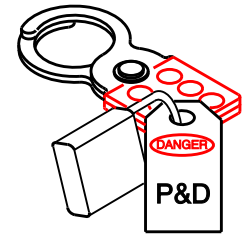


**YOUR COMPANY  
LOGO HERE**

# CER-783 MARTIN 2C R/D/C

\*\*\* ALWAYS FOLLOW PROCEDURES \*\*\*  
CONTACT MAINTENANCE FOR DETAILED OPERATIONS

## ENERGY CONTROL PROGRAM



### ENERGY CONTROL PROCEDURES

ENERGY TYPE AND SOURCE	I.D. TAG	PROCEDURES FOR LOCKING OUT AND/OR RELEASING ENERGIES	VERIFICATION PROCEDURES	ENERGY TYPE AND SOURCE	I.D. TAG	PROCEDURES FOR LOCKING OUT AND/OR RELEASING ENERGIES	VERIFICATION PROCEDURES	ENERGY TYPE AND SOURCE	I.D. TAG	PROCEDURES FOR LOCKING OUT AND/OR RELEASING ENERGIES	VERIFICATION PROCEDURES
EMERGENCY STOP	●	PRESS EMERGENCY STOP BUTTON TO STOP EQUIPMENT.	VISUAL INSPECTION, CHECK FOR MOTION	DIE CUTTER ELECTRICAL DISC. 480 VAC 3 PHASE	E3	WARNING ENERGIZED BY E4. PLACE DISCONNECT IN OFF POSITION. ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	MARTIN MAIN PNEUMATIC LINE 100 psi	P5	PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	LISTEN FOR RELEASE OF AIR, CHECK GAUGE FOR ZERO psi, OR BLEED LINE.
MARTIN MAIN ELECTRICAL DISC. 480 VAC 3 PHASE	E4	PLACE DISCONNECT IN OFF POSITION. ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	ACCUSTAK ELECTRICAL DISC. 480 VAC 3 PHASE	E9	PLACE DISCONNECT IN OFF POSITION. ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	ACCUSTAK PNEUMATIC LINE 100 psi	P6	PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	LISTEN FOR RELEASE OF AIR, CHECK GAUGE FOR ZERO psi, OR BLEED LINE.
FEEDER ELECTRICAL DISC. 480 VAC 3 PHASE	E5	WARNING ENERGIZED BY E4. PLACE DISCONNECT IN OFF POSITION. ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	MARTIN SAFETY KEYS ELECTRICAL DISC. 120 VAC CONTROL VOLTAGE	●	TURN KEY TO OFF/SAFE POSITION REMOVE KEY AND KEEP IN PERSONAL POSSESSION WHILE WORKING ON PRESS.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	SUMP PUMP PNEUMATIC LINE 100 psi	P7	PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	LISTEN FOR RELEASE OF AIR, CHECK GAUGE FOR ZERO psi, OR BLEED LINE.
PRINT #1 ELECTRICAL DISC. 480 VAC 3 PHASE	E6	WARNING ENERGIZED BY E4. PLACE DISCONNECT IN OFF POSITION. ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	ACCUSTAK SAFETY KEYS ELECTRICAL DISC. 120 VAC CONTROL VOLTAGE	●	TURN KEY TO OFF/SAFE POSITION REMOVE KEY AND KEEP IN PERSONAL POSSESSION WHILE WORKING ON STACKER.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	MARTIN MAIN WATER SUPPLY 90 psi	W	PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	CHECK GAUGE FOR ZERO psi, OR BLEED LINE.
PRINT #2 ELECTRICAL DISC. 480 VAC 3 PHASE	E7	WARNING ENERGIZED BY E4. PLACE DISCONNECT IN OFF POSITION. ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	ACCUSTAK HYDRAULIC SUPPLY 2000 psi	H2	ENERGIZED BY E9. PLACE DISCONNECT FOR E9 IN OFF POSITION. ATTACH LOCKOUT DEVICE, LOCK AND TAG.	ATTEMPT TO START SYSTEM SYSTEM MUST REMAIN DE-ENERGIZED.	CONTROL GRAVITY ACCUSTAK	CG	INSERT MECHANICAL LOCKOUT DEVICE OR ALLOW TO DRIFT TO NEUTRAL POSITION.	VISUALLY CHECK FOR NEUTRAL POSITION OR SUPPORT

LAST REVISION BJ JUNE 08, 2011 PLAQUE #270L-783-B

CREATED BY P&D ENVIRONMENTAL SERV. (513)984-1154

**ALWAYS STOP MACHINE BEFORE LOCKING OUT**