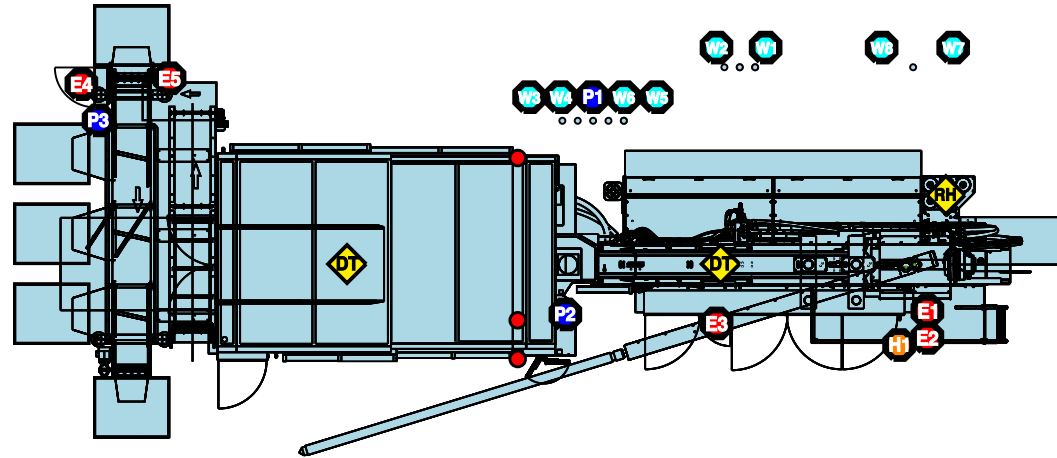


**YOUR COMPANY  
LOGO HERE**

\*\*\* ALWAYS FOLLOW PROCEDURES \*\*\*  
CONTACT MAINTENANCE FOR DETAILED OPERATIONS

# HUSKY - 13 HUSKY 13

## ENERGY CONTROL PROGRAM



**HUSKY 13**

### ENERGY CONTROL PROCEDURES

ENERGY TYPE AND SOURCE	I.D. TAG	PROCEDURES FOR LOCKING OUT AND/OR RELEASING ENERGIES	VERIFICATION PROCEDURES	ENERGY TYPE AND SOURCE	I.D. TAG	PROCEDURES FOR LOCKING OUT AND/OR RELEASING ENERGIES	VERIFICATION PROCEDURES	ENERGY TYPE AND SOURCE	I.D. TAG	PROCEDURES FOR LOCKING OUT AND/OR RELEASING ENERGIES	VERIFICATION PROCEDURES
EMERGENCY STOP		PRESS EMERGENCY STOP BUTTON TO STOP EQUIPMENT.	VISUAL INSPECTION, CHECK FOR MOTION	HUSKY MAIN PNEUMATIC LINE 115 psi		PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	LISTEN FOR RELEASE OF AIR, CHECK GAUGE FOR ZERO psi, OR BLEED LINE.	MOLD TOWER WATER SUPPLY 80 psi		WARNING ENERGIZED BY W7. PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	CHECK GAUGE FOR ZERO psi, OR BLEED LINE.
MAIN ELECTRICAL DISC. 480 VAC 3 PHASE		PLACE DISCONNECT IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	ACCUMULATOR TANK PNEUMATIC LINE 115 psi		WARNING ENERGIZED BY P1. PLACE DISCONNECT IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	LISTEN FOR RELEASE OF AIR, CHECK GAUGE FOR ZERO psi, OR BLEED LINE.	MOLD TOWER WATER RETURN 80 psi		WARNING ENERGIZED BY W6. PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	CHECK GAUGE FOR ZERO psi, OR BLEED LINE.
MOTOR ELECTRICAL DISC. 480 VAC 3 PHASE		WARNING ENERGIZED BY E1. PLACE DISCONNECT IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	DIVERTER PNEUMATIC LINE 115 psi		WARNING ENERGIZED BY P1. PLACE DISCONNECT IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	LISTEN FOR RELEASE OF AIR, CHECK GAUGE FOR ZERO psi, OR BLEED LINE.	HYDRAULIC SYSTEM TOWER WATER SUPPLY 80 psi		PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	CHECK GAUGE FOR ZERO psi, OR BLEED LINE.
MOLD HEATER ELECTRICAL DISC. 480 VAC 3 PHASE		WARNING ENERGIZED BY E1. PLACE DISCONNECT IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	MOLD MAIN CHILL WATER SUPPLY 80 psi		PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	CHECK GAUGE FOR ZERO psi, OR BLEED LINE.	HYDRAULIC SYSTEM TOWER WATER RETURN 80 psi		PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	CHECK GAUGE FOR ZERO psi, OR BLEED LINE.
DIVERTER ELECTRICAL DISC. 480 VAC 3 PHASE		WARNING ENERGIZED BY E1. PLACE DISCONNECT IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	MOLD MIAN CHILL WATER RETURN 80 psi		PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	CHECK GAUGE FOR ZERO psi, OR BLEED LINE.	BARREL DISSSIPATE THERMAL 585°F		ALLOW TIME TO COOL OR USE PROTECTIVE EQUIP. DISSSIPATE HEAT THROUGHOUT EQUIP., BEFORE WORKING ON	CHECK FOR RADIATING TEMP. AND VISUAL INDICATORS.
INCLINE CONV. ELECTRICAL DISC. 480 VAC 3 PHASE		WARNING ENERGIZED BY E1. PLACE DISCONNECT IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.	MOLD CHILL WATER SUPPLY 80 psi		WARNING ENERGIZED BY W1. PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	CHECK GAUGE FOR ZERO psi, OR BLEED LINE.	MOLD DISSSIPATE THERMAL 585°F		ALLOW TIME TO COOL OR USE PROTECTIVE EQUIP. DISSSIPATE HEAT THROUGHOUT EQUIP., BEFORE WORKING ON	CHECK FOR RADIATING TEMP. AND VISUAL INDICATORS.
MAIN HYDRAULIC SUPPLY 2800 psi		PLACE DISCONNECT FOR E1 IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO START SYSTEM SYSTEM MUST REMAIN DE-ENERGIZED.	MOLD CHILL WATER RETURN 80 psi		WARNING ENERGIZED BY W2. PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	CHECK GAUGE FOR ZERO psi, OR BLEED LINE.	HYDRAULIC ACCUMULATOR 2800 psi		OPEN VALVE TO BLEED OFF PRESSURE	CHECK GAUGE FOR ZERO psi, OR BLEED LINE.

LAST REVISION TJ JUL 13, 2009 PLAQUE #199L-HUSKY13

CREATED BY P&D ENVIRONMENTAL SERV. (513)984-1154

**ALWAYS STOP MACHINE BEFORE LOCKING OUT**