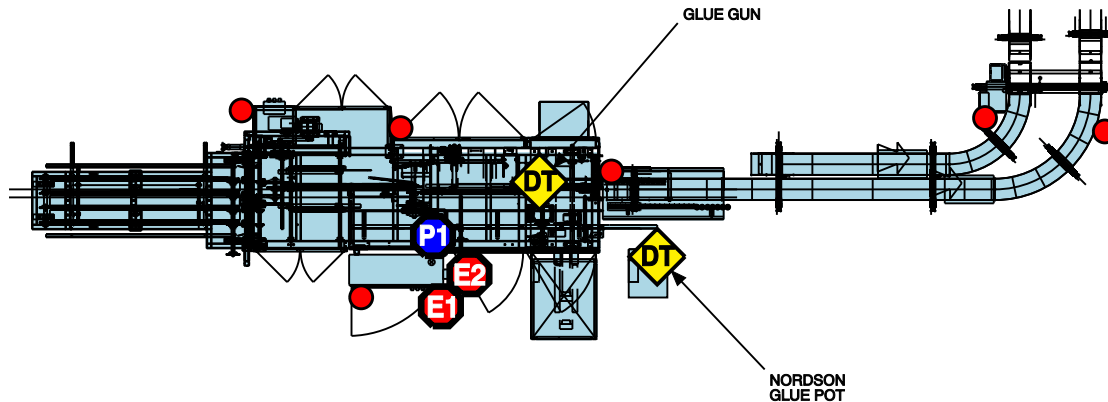


**YOUR COMPANY
LOGO HERE**

**ENERGY CONTROL PROGRAM
L1-PEARSON
LINE #1 CASE ERECTOR**

*** ALWAYS FOLLOW PROCEDURES ***
CONTACT MAINTENANCE FOR DETAILED OPERATIONS



PEARSON CASE ERECTOR

ENERGY CONTROL PROCEDURES

ENERGY TYPE AND SOURCE	I.D. TAG	PROCEDURES FOR LOCKING OUT AND/OR RELEASING ENERGIES	VERIFICATION PROCEDURES
EMERGENCY STOP	●	PRESS EMERGENCY STOP BUTTON TO STOP EQUIPMENT.	VISUAL INSPECTION, CHECK FOR MOTION
MAIN ELECTRICAL DISC. 480 VAC 3 PHASE	E1	PLACE DISCONNECT IN OFF POSITION. ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.
NORDSON GLUE POT ELECTRICAL DISC. 480 VAC 3 PHASE	E2	PLACE DISCONNECT IN OFF POSITION. ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	ATTEMPT TO RESTART SYSTEM, MUST REMAIN DE-ENERGIZED.
MAIN PNEUMATIC LINE 100 psi	P1	PLACE VALVE IN OFF POSITION, ATTACH LOCKOUT DEVICE, LOCK, AND TAG.	LISTEN FOR RELEASE OF AIR. CHECK GAUGE FOR ZERO psi, OR BLEED LINE.
NORDSON GLUE POT DISSIPATE THERMAL 250°F	DT	ALLOW TIME TO COOL OR USE PROTECTIVE EQUIP. DISSIPATE HEAT THROUGHOUT EQUIP., BEFORE WORKING ON	CHECK FOR RADIATING TEMP. AND VISUAL INDICATORS.
GLUE GUN DISSIPATE THERMAL 250°F	DT	ALLOW TIME TO COOL OR USE PROTECTIVE EQUIP. DISSIPATE HEAT THROUGHOUT EQUIP., BEFORE WORKING ON	CHECK FOR RADIATING TEMP. AND VISUAL INDICATORS.

LAST REVISION BJ JAN. 26, 2011 PLAQUE #155L1-PEARSON

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